



PVC COVERING DUCT KIT Installation Instructions

1. Design the pathway. Make sure that the technician knows clearly where to install the DUCTs and where to install fittings including WALL CORNER, FLAT BEND 90 degree, JOINER, END COVER, ELBOW 90 degree and FLEX JOINT. Draw lines on the wall if needed.
2. Each DUCT and fitting includes two pieces, the bottom piece and the covering piece. There are holes or pre-holes in each bottom piece. Install the bottom piece of DUCT first. Put them on the correct location of the designed pathway on the wall. Anchor the wall and screw the pieces on. Fix the cable ties with the screws at the same time when fix the bottom DUCT pieces. Then anchor the wall for bottom pieces of all kinds of fittings, preparing for the later installation of fittings.
3. Install the insulated refrigeration copper tubes along the DUCT pathway. Make sure that the insulated copper tubes for refrigeration fit within the DUCT properly. Use bender tools when necessary. Test the pressure and leaking before next step. Then tie the insulated copper tubes, drain hose, cable wire tightly with cable tie.
4. Screw the bottom pieces of fittings (including WALL CORNER, FLAT BEND 90 degree, JOINER, END COVER, ELBOW 90 degree and FLEX JOINT) on the wall.
5. Cover the DUCT with its covering pieces.
6. Cover the fittings with its covering pieces. Use screws to fix the bottom piece and the covering piece together when necessary.

